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that does not use programmable controllers in one form or another. To respond to these phenomenal changes, we introduce the second edition of [Programmable Controllers: Theory and Implementation](#). This second edition, like the first, provides a comprehensive theoretical, yet practical, look at all aspects of PLCs and their associated devices and systems.

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Had I know all this I probably would not have purchased this book. 2nd edition is also an old edition of the book which could explain why it is outdated. If you are starting out on PLC's, this book is not recommended. Go with Programmable Logic Controller by Petruzela.

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The Introduction to Programmable Logic Controllers Applications Manual is designed to provide experience with programmable logic controllers (PLCs) and programmable logic relays (PLRs) in typical commercial and industrial control circuits. The 70 activities in the applications manual reinforce the digital and analog information presented in the textbook.

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